



JINHU COLOR POWDER COATING CO.LTD

TEL :+86-25-57909280 | 57909686 FAX :+86-25-57909686
Office@ChinaPowderCoating.com www.ChinaPowderCoating.com

TECHNICAL DATA SHEET

TRIBO EPOXY-POLYESTER /HYBRID POWDER COATING

(FH-TRH)

INTRODUCTION

FH-TRH is a special thermosetting powder coating based on epoxy polyester resin with lower reactivity providing high flow-out finishes. It is formulated with enhanced tribo-chargeability characteristic. The outstanding decorative and protective properties make it a wide range of indoor applications.

GLOSS AND COLOR RANGE

- Gloss levels range: >70 % at 60° .
- Full color range is available.

APPLICATION SCHEDULE

- Applied by : Tribo spraying devices
- Curing schedule :15 minutes at 180°C (metal temperature)
- Optimal film thickness : 60 -90 um

POWDER PROPERTIES

- Specific gravity : 1.4 - 1.75 (depend on colors)
 - Particle size distribution(Laser Particle size analyser) :Less than 5% above 100 um
50 – 65% above 32 um :
- Average particle size : 35 - 48um

COATING PROPERTIES

- Film thickness (ISO 2178) : 60 - 90 μm
- Gloss (ISO 2813, 60°) : > 70%
- Adhesion (ISO 2409) : GT= 0
- Pencil hardness(ASTM D3363) : HB -H
- Direct and reverse impact (ASTM D2794) : > 50kg.cm
- Salt spray Resistance (ASTM B117, 500hrs)
(Maximum undercutting ,1 mm) : No blistering or loss of adhesion



JINHU COLOR POWDER COATING CO.LTD

TEL :+86-25-57909280 | 57909686 FAX :+86-25-57909686
Office@ChinaPowderCoating.com www.ChinaPowderCoating.com

SUBSTRATES AND PRE-TREATMENT

In order to obtain optimal anti-corrosion properties, it is recommended to apply a chemical pretreatment prior to powder coating application.

- Ferrous metals(cold rolled steel, cast iron etc.): Iron or zinc phosphatation
- Zinc surfaces(galvanized steel, zinc alloy) : Chromatisation or zinc phosphatation
- Aluminum alloys : Chromatisation

STORAGE

- Should be stored under dry conditions with good ventilation at a temperature not exceeding 30 C.
- Storage period recommended should not exceed 6 months,in case exceeding 6 months without affecting their free flowing properties, the powder will still have optimal characteristics.
- Should be protected from excessive heat,humidity,water and contamination with foreign materials such as powder, dust, dirt, etc.
- Any leftover powder should be kept in an appropriate area that is cool and dry. Do not expose to the air too long as the powder properties may deteriorate with the moisture.